

## DECLARATION OF PERFORMANCE

No. 00785

1. Unique identification code of the product-type: Pattex SL620
2. Intended use/es: Sealant for facade for interior and exterior application - EN 15651-1: F-EXT-INT  
Sealant used for sealing glazing applications - EN 15651-2: G
3. Manufacturer: Henkel AG & Co. KGaA  
D-40191 Düsseldorf
4. Authorised representative: Not relevant
5. System/s of assessment and verification of constancy of performance: Type testing: System 3  
Reaction to fire: System 3
- 6a. Harmonised standard/s: EN 15651-1: 2012  
EN 15651-2: 2012
- Notified body/ies: Type testing: SKZ-TeConA GmbH, 1213  
Reaction to fire: SKZ-TeConA GmbH, 1213
- 6b. European Assessment Document: Not relevant  
European Technical Assessment: Not relevant  
Technical Assessment Body: Not relevant  
Notified body/is: Not relevant
7. Declared performance/s:

Conditioning: Method A

Substrate: Aluminium; without primer

Essential characteristics	Performance	System/s of assessment and verification of constancy of performance	Harmonised technical specification
Reaction to fire	Class E	System 3	EN 15651-1:2012
Release of chemicals dangerous to the environment and health	NPD	System 3	
Water tightness and air tightness			
Resistance to flow	≤ 3 mm		
Loss of volume	≤ 30 %		
Tensile properties (i.e. elongation) at maintained extension after water immersion]	NF		
Durability	pass		

Conditioning: Method A  
Substrate: Glass; without primer

Essential characteristics	Performance	System/s of assessment and verification of constancy of performance	Harmonised technical specification
Reaction to fire	Class E	System 3	EN 15651-2:2012
Release of chemicals dangerous to the environment and health	NPD	System 3	
Water tightness and air tightness			
Loss of volume	≤ 40 %		
Vertical flow resistance	≤ 3 mm		
Adhesion/cohesion properties after exposure to heat, water and artificial light	NF		
Elastic recovery	≥ 60 %		
Durability	pass		

8. Appropriate Technical Documentation and/or Specific Technical Documentation: Not relevant

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

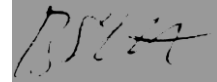
Signed for and on behalf of the manufacturer by:

Baptiste Chièze  
International Brand Manager  
(name and function)



(signature)


Dr. Bernhard Schöttmer  
Director Global Product Development  
(name and function)



(signature)

Düsseldorf, 16.04.2015  
(place and date of issue)

Attachment

 <b>1213</b>	
Henkel AG & Co. KGaA, D-40191 Düsseldorf 14 00785  Pattex SL620	
EN 15651-1: 2012  Sealant for facade for interior and exterior application - Type: F-EXT-INT - Conditioning: Method A - Substrate: Aluminium; without primer	
<b>Reaction to fire</b>	Class E
<b>Release of chemicals dangerous to the environment and health</b>	NPD
<b>Water tightness and air tightness</b>	
Resistance to flow	≤ 3 mm
Loss of volume	≤ 30 %
Tensile properties (i.e. elongation) at maintained extension after water immersion]	NF
<b>Durability</b>	pass
EN 15651-2: 2012  Sealant used for sealing glazing applications - Type: G - Conditioning: Method A - Substrate: Glass; without primer	
<b>Reaction to fire</b>	Class E
<b>Release of chemicals dangerous to the environment and health</b>	NPD
<b>Water tightness and air tightness</b>	
Loss of volume	≤ 40 %
Vertical flow resistance	≤ 3 mm
Adhesion/cohesion properties after exposure to heat, water and artificial light	NF
Elastic recovery	≥ 60 %
<b>Durability</b>	pass